



Break-IN regulations Overhauled engine

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Engine type:.....

Engine no:.....

Date overhaul:.....

Mileage when mounted:.....

Details overhaul:

Balancing crankshaft, incl. flywheel and clutch release assembly:

Cylinder head, unleaded / LPG:

Warranty period: 1 year or 10.000km

Running-in and break-in regulations

1. Before you run the engine: Fill and/or check the oil and water.
Oil SAE 30
2. Set the ignition at 8 degrees.
3. Start the engine without spark plugs for oil pressure (± 30 sec.)
4. Adjust the spark plugs on 0,6mm and mount
5. Warm-up the engine for about 15 minuten at a maximum of 1500 rpm.
to $\pm 75^{\circ}$ C.
6. Retighten the cylinder head when warm at 50/Nm. (first untighten $\frac{1}{4}$ of a turn).
Adjust the valves when the engine is warmed up.
(inl.0.15 / exh. 0.20 mm) (11D inl. 0.20 / exh.. 0.25 mm)

BREAK-IN:

Don't overload the engine and no high number of revolutions. Max. 3000 rpm.

Change the oil after 500 km, SAE 30

After 1000km retighten the cylinder head when it's warm at 5/Nm. (first untighten $\frac{1}{4}$ of a turn), adjust the valves and change oil 20W50.

For more information see the instruction manual or workshop manual.